

2159 High Strength 90 Adhesive



Overview: We have done some serious testing and have found that this adhesive works perfectly with our foam. In the event you make a mistake, simply cut out a 90° degree piece and glue in another piece with 3M® Super 77. This adhesive is strong but is repositionable for several days allowing you to get the corrected piece sculpted into shape. After the shape is perfected, permanently affix it with the 3M® High-Strength 90. The High-Strength 90 will form a permanent bond with the foam after a 24 hour cure time.

Features & Benefits:

- **Controlled spray pattern produces neat, thin, uniform coating**
- **Does not contain methylene chloride or chlorofluorocarbons**
- **Reach full strength in 12-24 hours**
- **Fast tacking**
- **Dries in 1 minute**
- **Bonds wood, metal, particleboard, polyethylene, polypropylene, and SBR**

Specific Product Properties:

Max Temp	w/ Adhesive on One Surface Only	W/ Adhesive on Both Sides	Fl. Oz. (Net Wt.)	Color
160°	Not Recommended	15 min.	24 17.6	Translucent

*Not for specification purposes

Storage: Keep out of Reach of Children. All containers should be properly labeled to prevent accidental ingestion or improper disposal. Individuals should reseal any partly used material back in the container. Store under cool, dry conditions away from open flames and high temperatures. For more detailed instructions on storage, please see the MSDS Sheet.

Safety and Handling: #2159 High Strength 90 Adhesive contains ingredients that could be harmful if mishandled. Contact with skin and eyes should be avoided and necessary protective equipment and clothing should be worn. Individuals should wash with soap and water before eating, drinking, or using toilet facilities. Individuals should observe conditions of good industrial hygiene and safe working practices. For more detailed instructions on handling please refer to the MSDS Sheet.